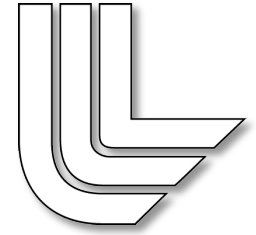
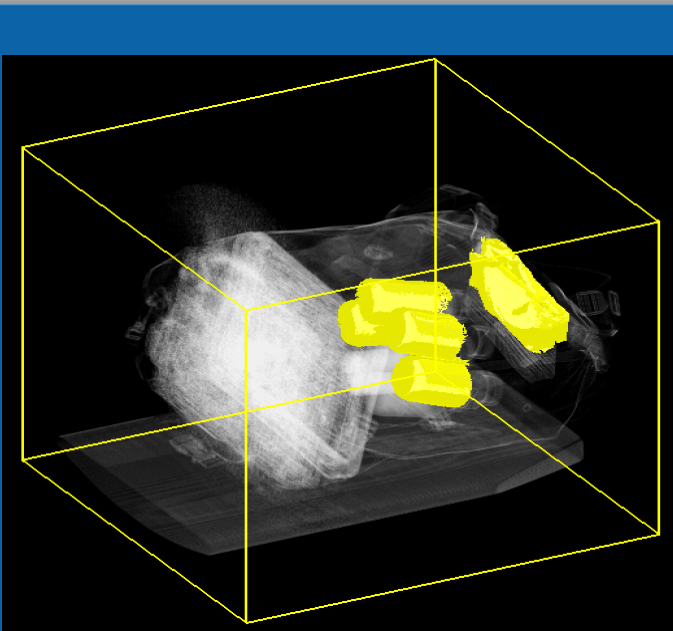


# Coupled Segmentation of Industrial CT Images



Peer-Timo Bremer, Kyle Champley, Jeff Kalmann, Hyojin Kim, Karina Bond, Jayaraman J. Thiagarajan, Eric Wang, Harry Martz



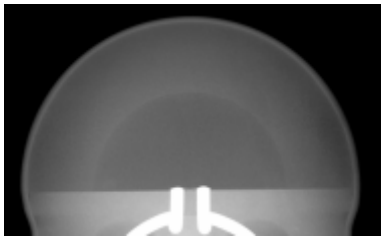
This work was performed under the auspices of the U.S. Department of Energy by Lawrence Livermore National Laboratory under Contract DE-AC52-07NA27344. LLNL-PRES-654650



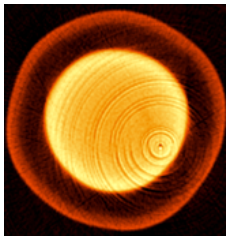
# Industrial X-Ray Image Segmentation is a Key Component in Many Applications Crucial to LLNL and National Security

- Non-Destructive Evaluation (NDE) is an integral component in many of Livermore's mission critical areas:

**WCI**

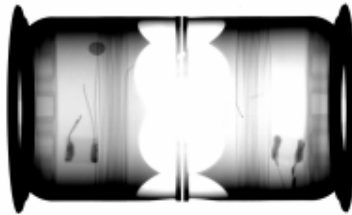


**Stockpile  
Stewardship**



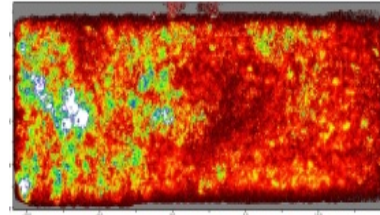
**Nuclear  
Fuel**

**NIF**



**Hohlraum  
Target**

**PLS**



**Material  
Characterization**

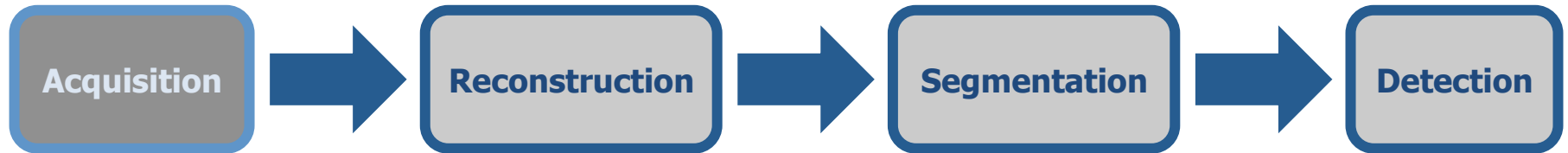
**GS**



**Transportation  
Security**

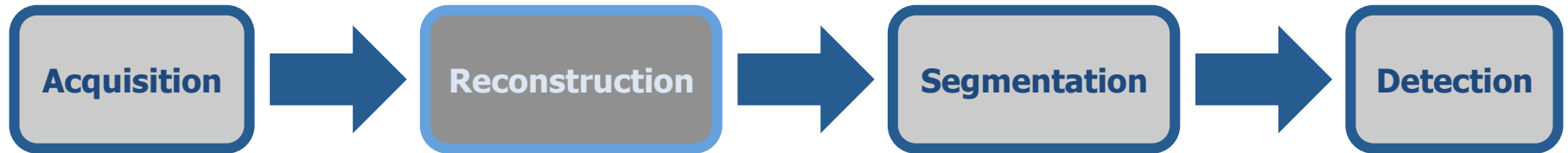
- Goal:** Identify objects, materials, and/or features in a noisy, cluttered, and compromised environment
- Challenge:** Current solutions are highly application dependent and often inadequate

# Industrial NDE Faces a Number of Interconnected Challenges such as Noise, Artifacts, and Lack of Resolution



- Data acquisition is limited by cost, time, energy spectrum, etc.

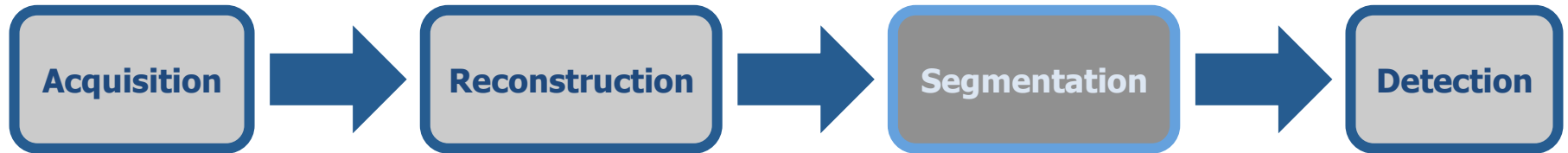
# Industrial NDE Faces a Number of Interconnected Challenges such as Noise, Artifacts, and Lack of Resolution



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- Artifacts in the reconstruction, e.g., streaks, cupping, beam hardening

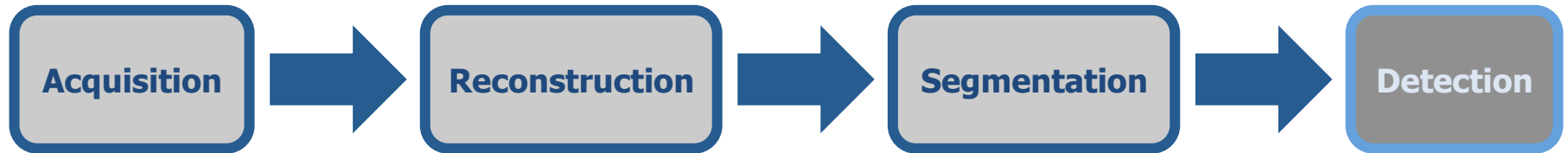


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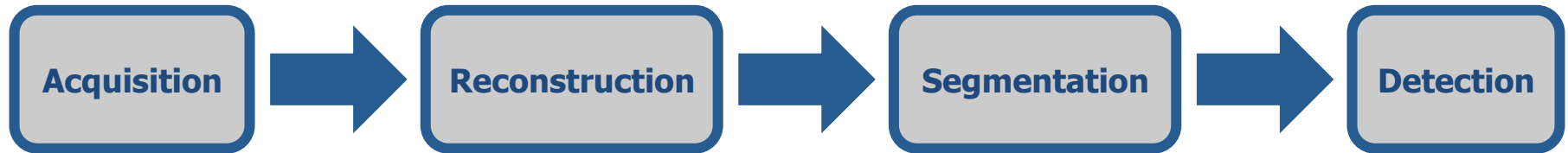
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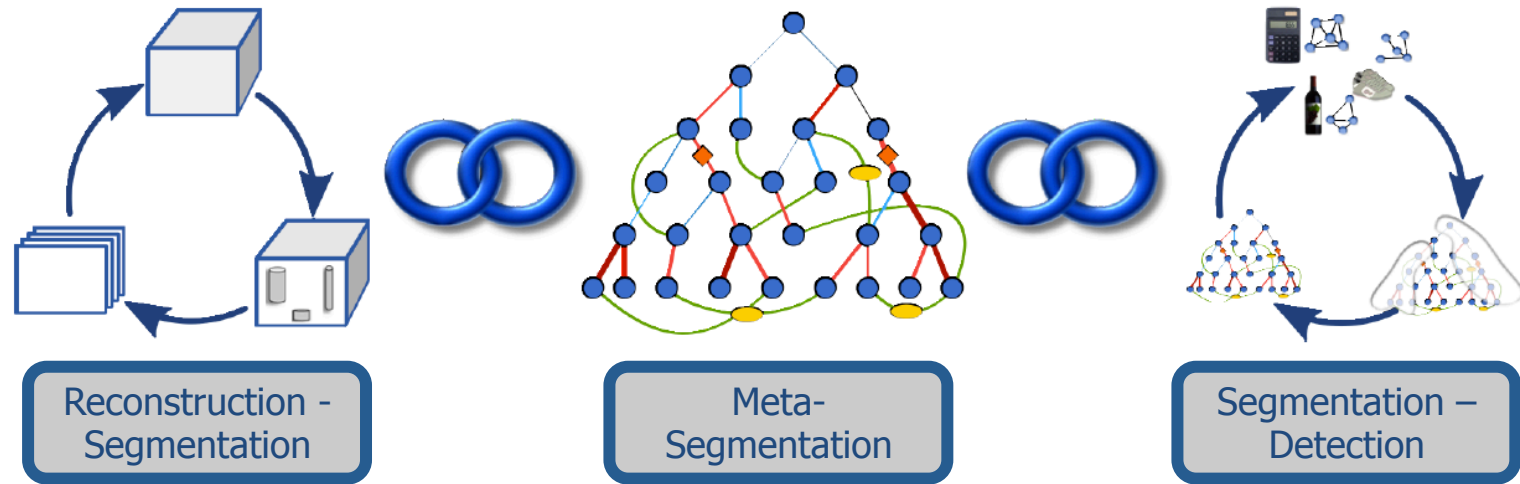
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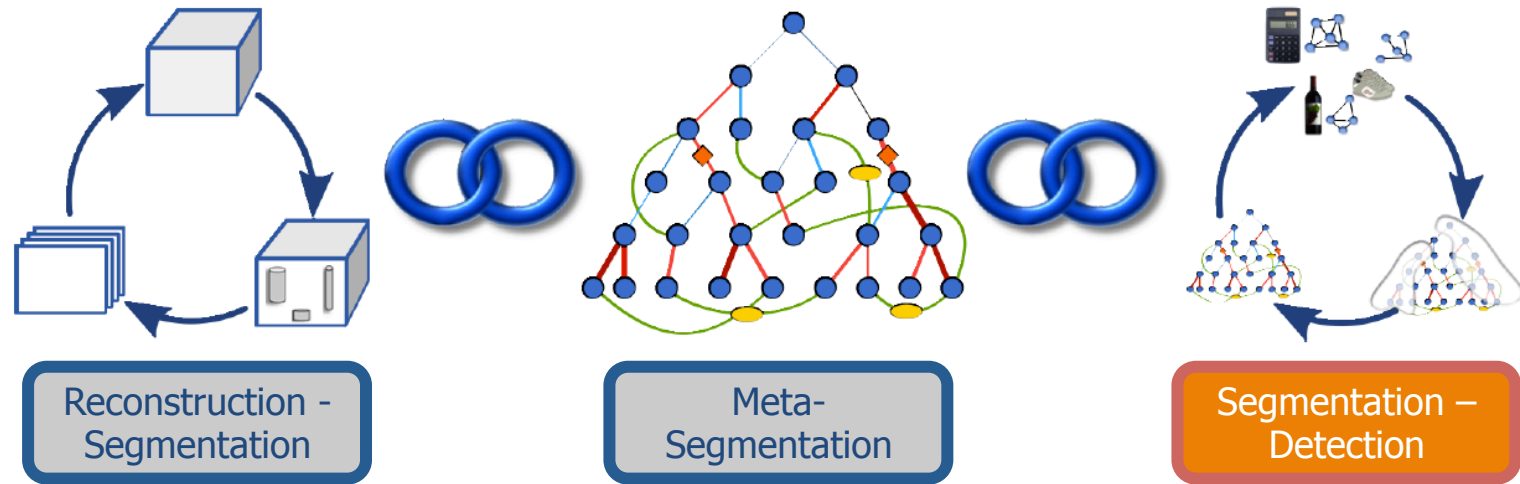
**Current techniques tackle each stage independently**

# This Project Integrates the Pipeline by Focusing on Feedback Loops Between Stages



- Reconstruction – Segmentation:
  - Partial segmentations can enhance the reconstruction
- Segmentation – Detection:
  - Semantic knowledge can enhance the segmentation
  - Previous results can disambiguate difficult cases

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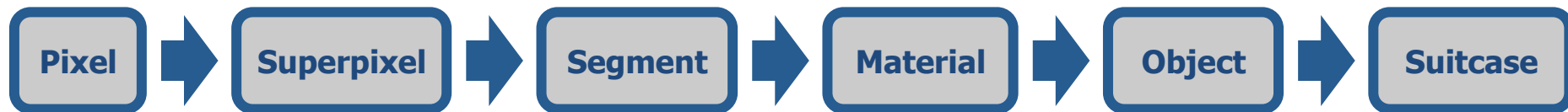


# Segmentation and Detection Appear Distinct and Often Apply Very Different Classes of Techniques

- Segmentation: Finding coherent regions in the image
  - Edge detection
  - Region growing or splitting
- Detection: Finding objects or configuration of objects
  - Semantic features, e.g., volume, shape, material
  - Classifiers based on training data

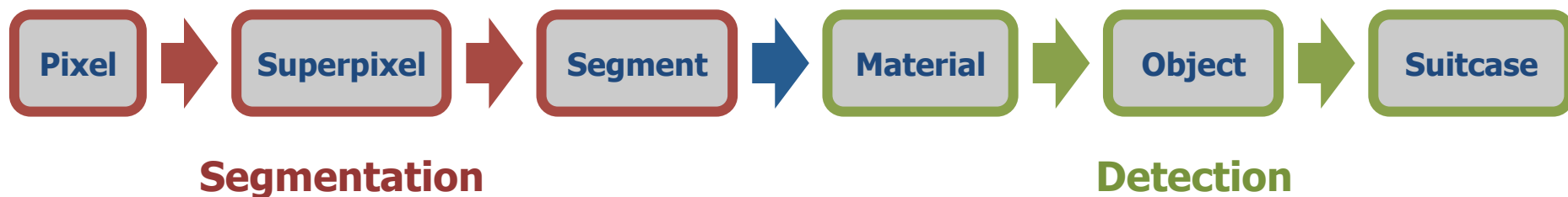
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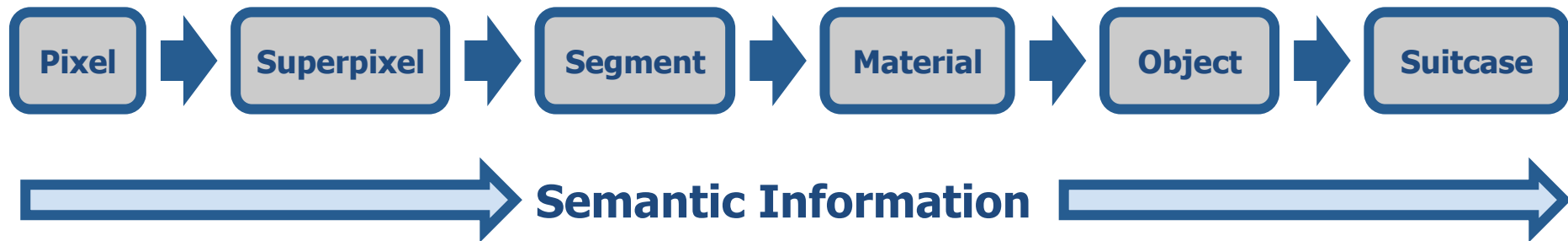
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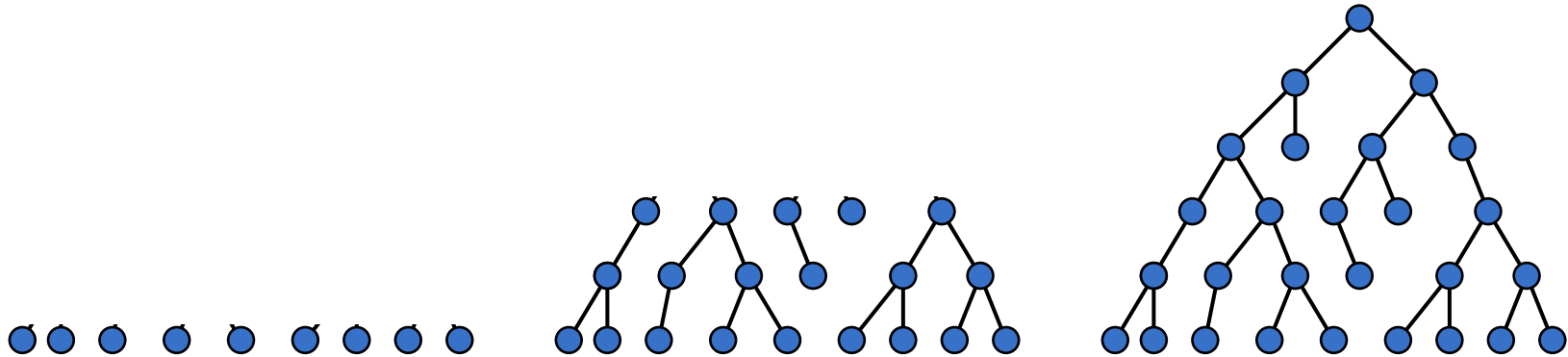
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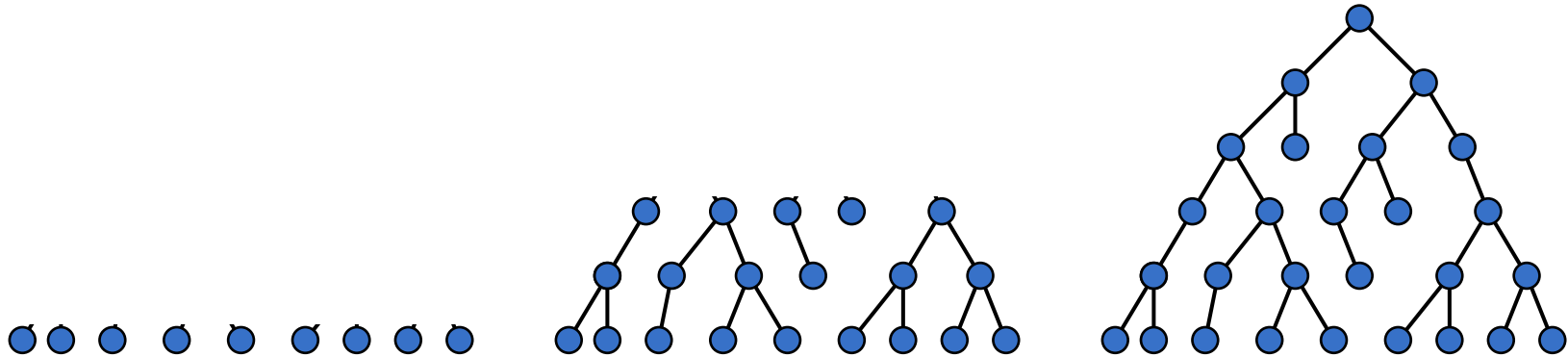
# Bottom-Up Image Segmentation Successively Merges Elements to Form a Hierarchy of Segments



## ■ Challenges:

- Feature selection: How to determine candidate merges
- Merge order: Which elements to merge first
- Stopping criterion: What defines a *segment*

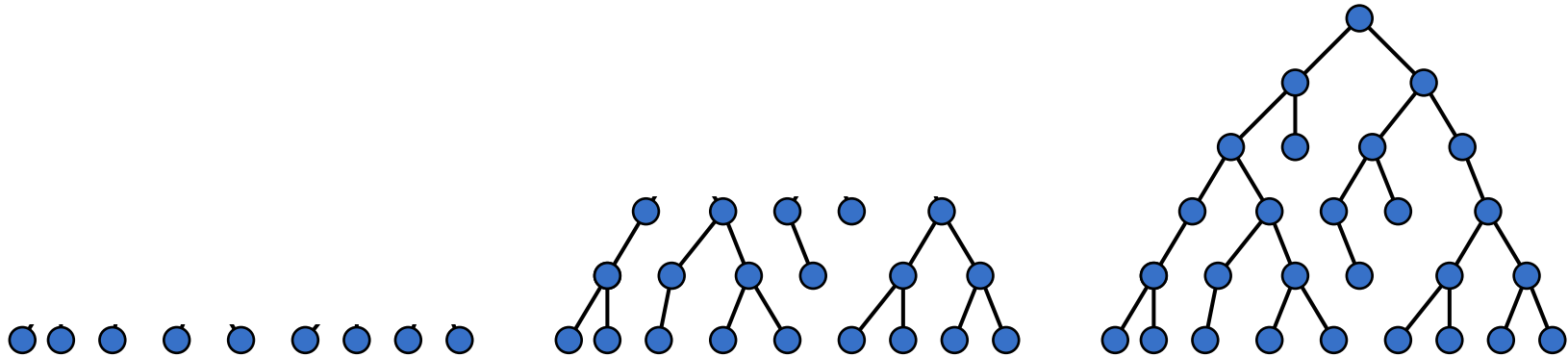
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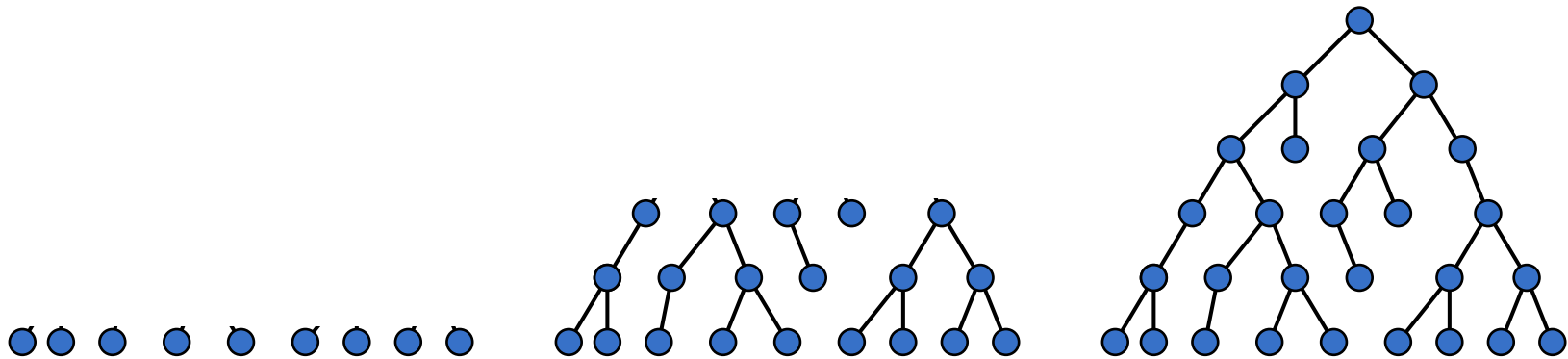
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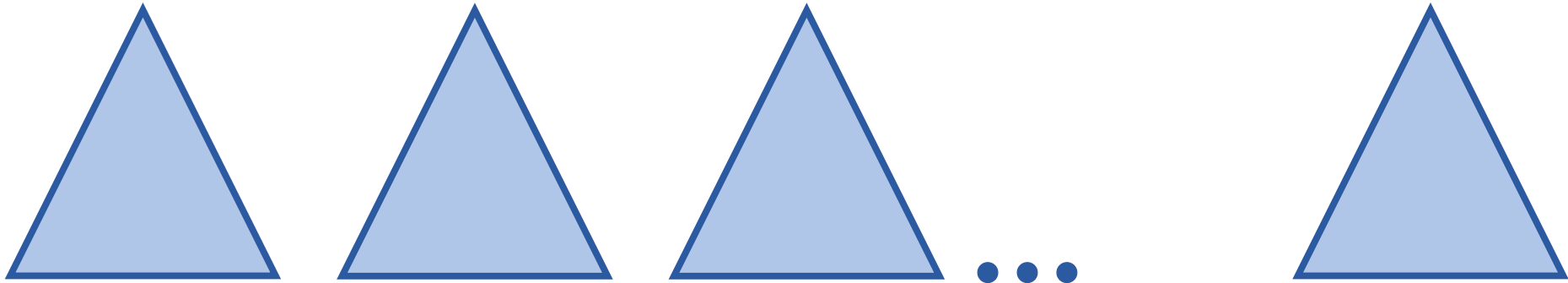


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- Problems with merge order and stopping criteria are due to missing semantic information leading to irreversible errors in the hierarchy

**Avoid binding choices by exploring all potential hierarchies**

# Create Multiple Randomized Hierarchies to Explore the Space of Potentially Useful Segmentations

- Randomize the merge order to account for unavoidable mistakes



- Choose the “best” segments (not segmentations) based on:
  - Consensus
  - Labeled training data
  - Unsupervised learning

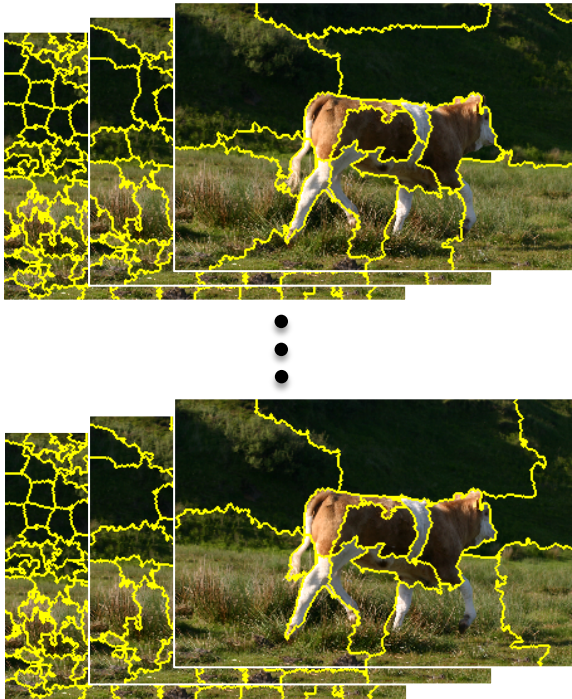


# Multi-Hierarchy Consensus of Natural Images Produces Superior Results Across A Wide Range of Scenes

Building Multiple Hierarchies

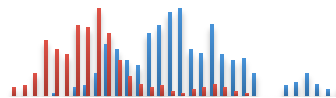
Consensus Inference

Segmentation using Graph Cuts



Weighted  
Consensus  
from Multiple  
Hierarchies

Model Foreground and  
Background Regions of  
Interest



# Guided Segmentation of Luggage Scans Using Training Data of Multiple Threat Classes

- Find and classify multiple different threats in a collection of bags scanned by the ALERT Center at Northeastern University
- Data: ~100 Scans containing:
  - Background: clothes, water, books, etc.
  - Threats: Saline solution, modeling clay, rubber sheets
  - Pseudo-threats: threat materials in small quantities
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**Can you better segment a water bottle  
because you have seen other bottles**

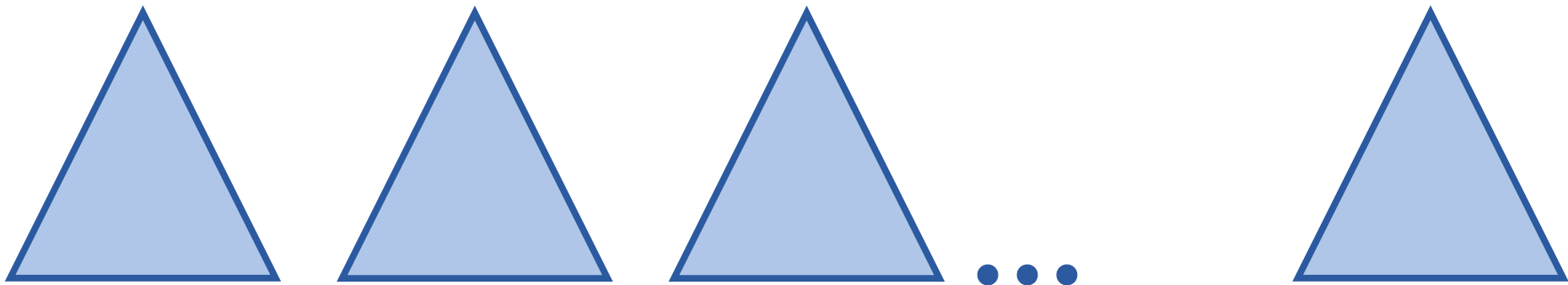
# Integrate Multiple Hierarchies with a Trained Threat Classifier to Construct per Class Consensus Segmentation

- Train threat classifier using labeled data and a set of custom designed features, e.g., histograms, shape, volume, etc.



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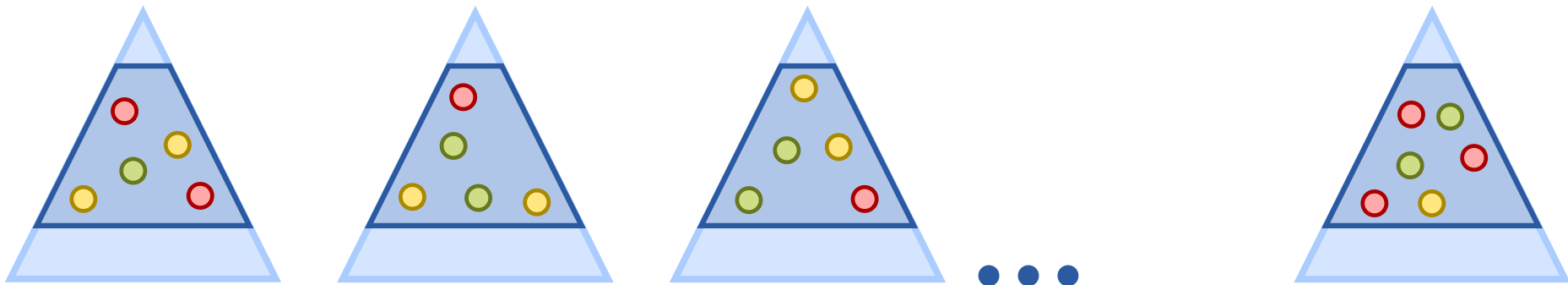
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- Construct multiple hierarchical segmentations by randomizing the merge order





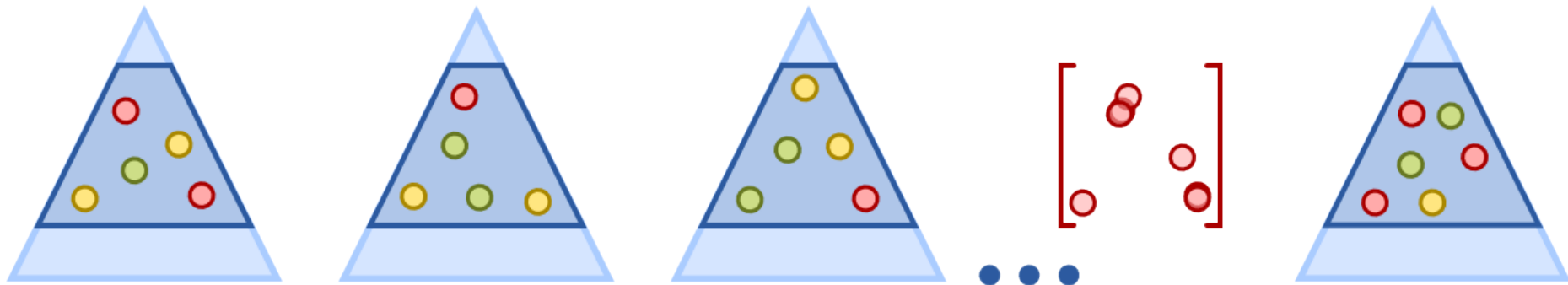
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- Classify subset segments into four classes (saline, clay, rubber, nt)

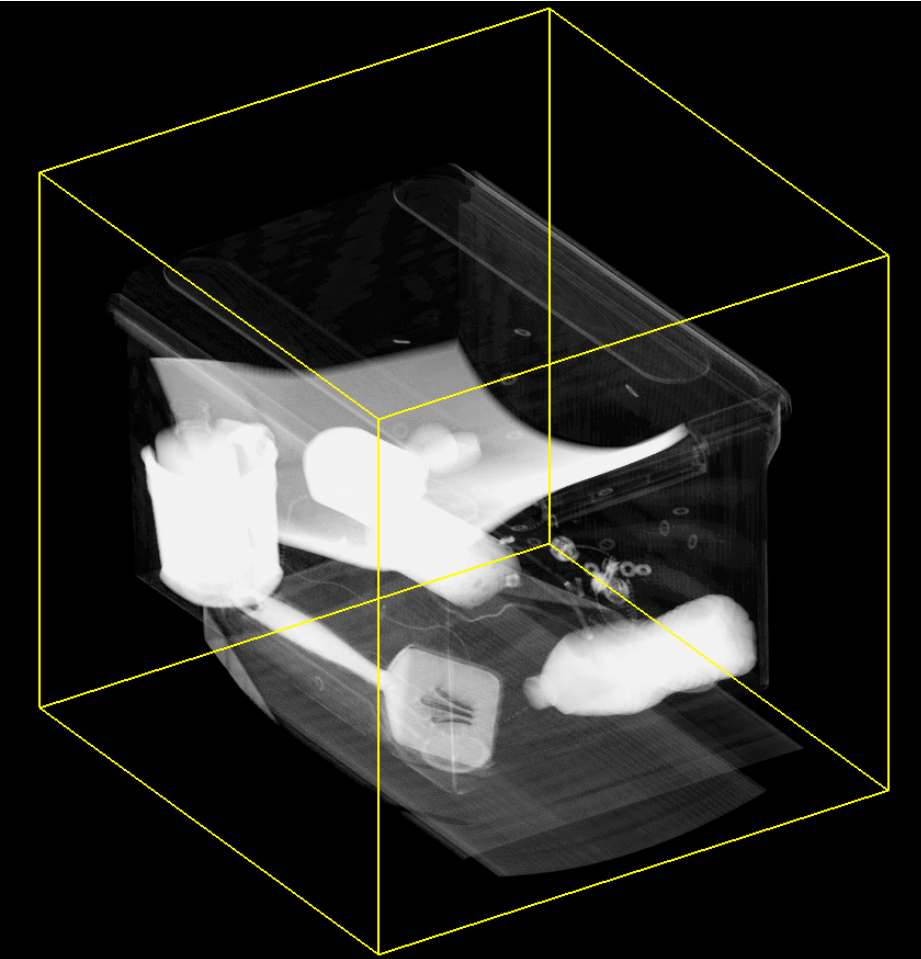


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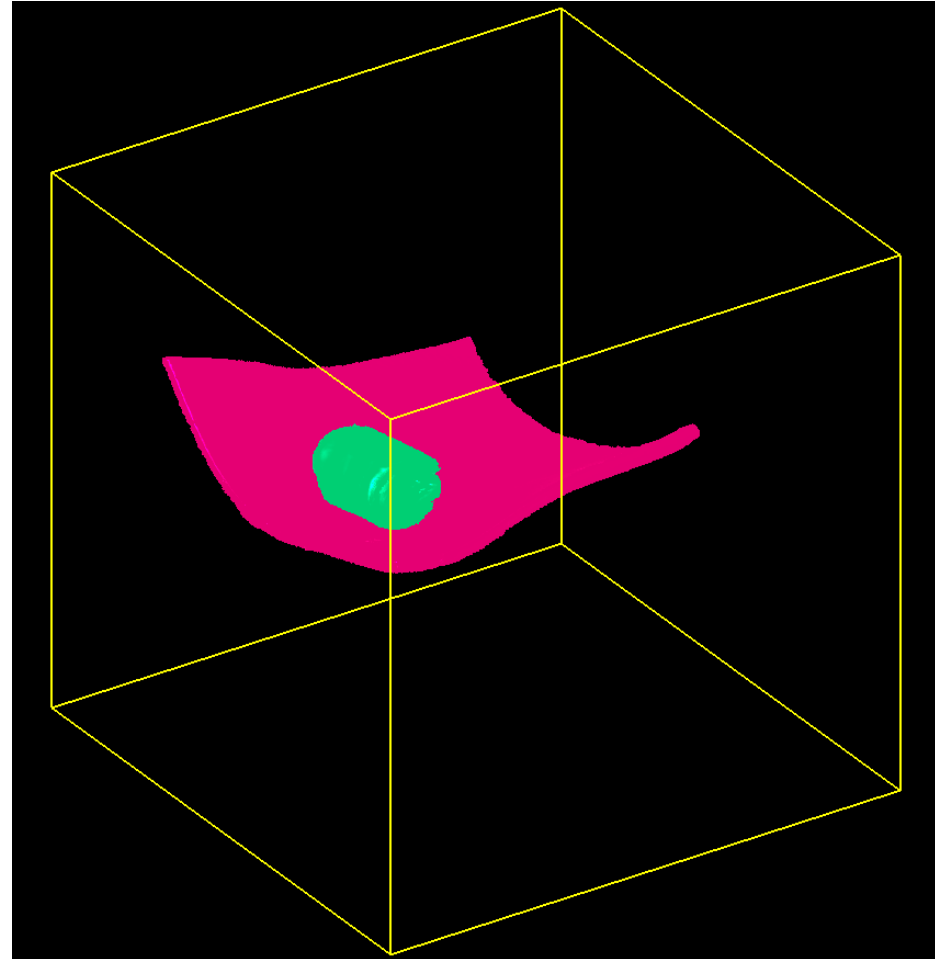
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- Construct multiple hierarchical segmentations by randomizing the merge order
- Classify subset segments into four classes (saline, clay, rubber, nt)
- Build consensus segmentation within each class to construct a per-object “best” segmentation



## Results Using 20 Randomized Hierarchies – Bag 93

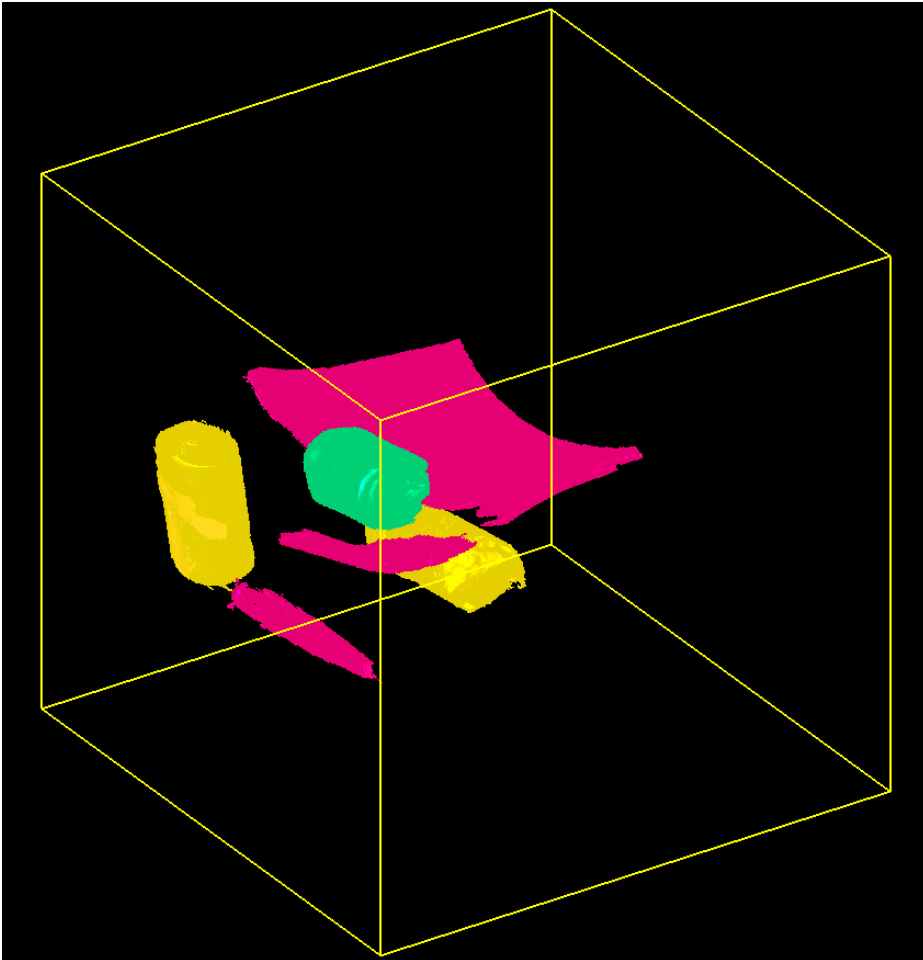


**Volume rendering**

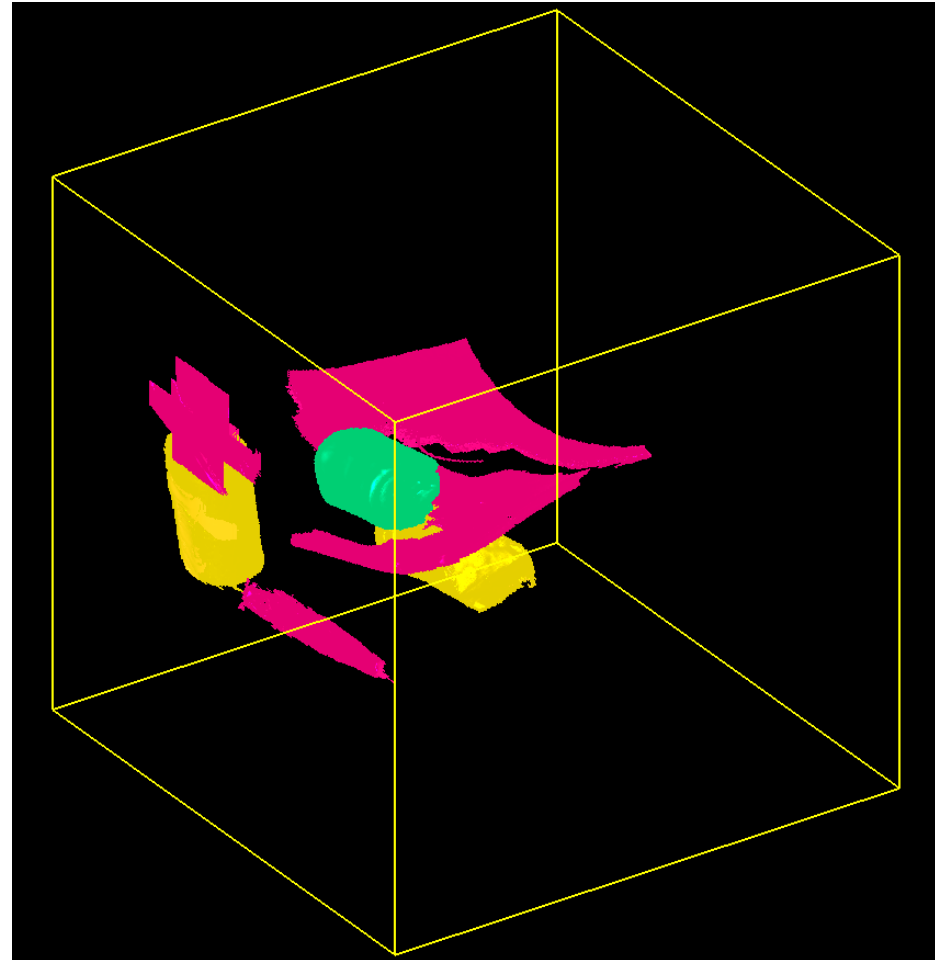


**Human labeled data**

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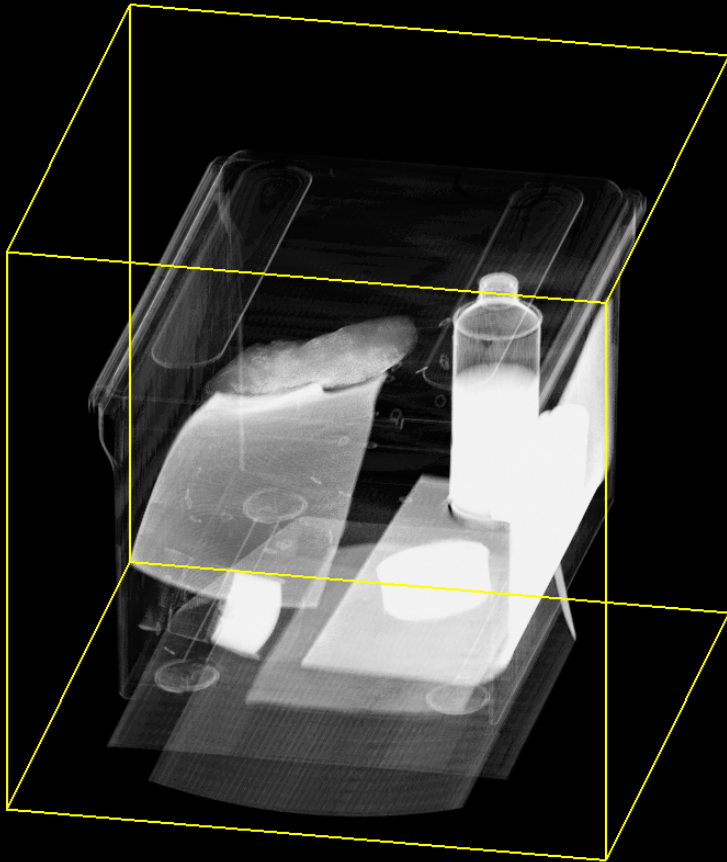


**Multiple hierarchies**

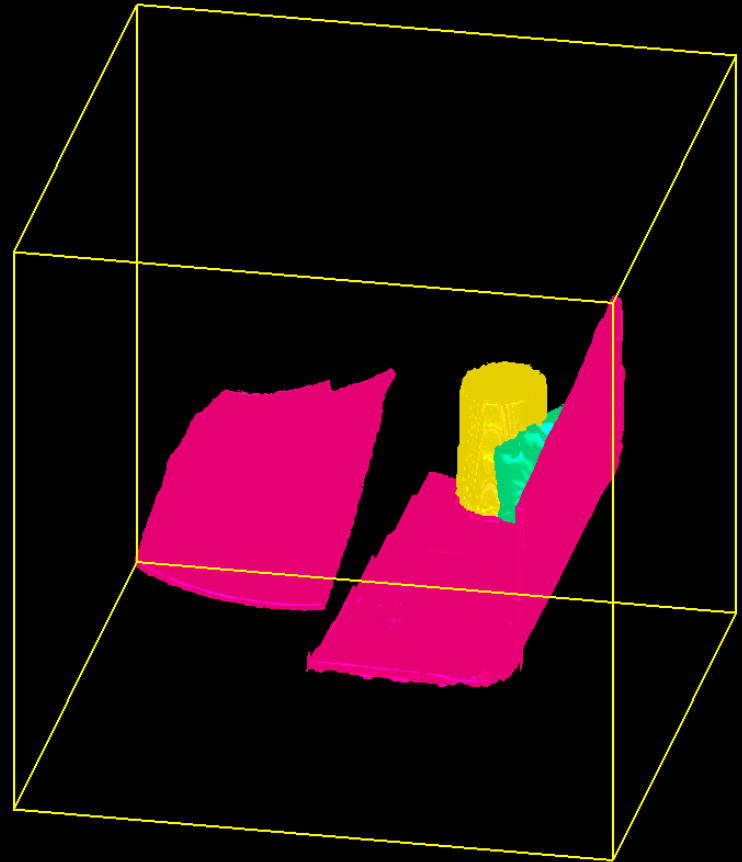


**Single “best” hierarchy**

# Results Using 20 Randomized Hierarchies – Bag 80

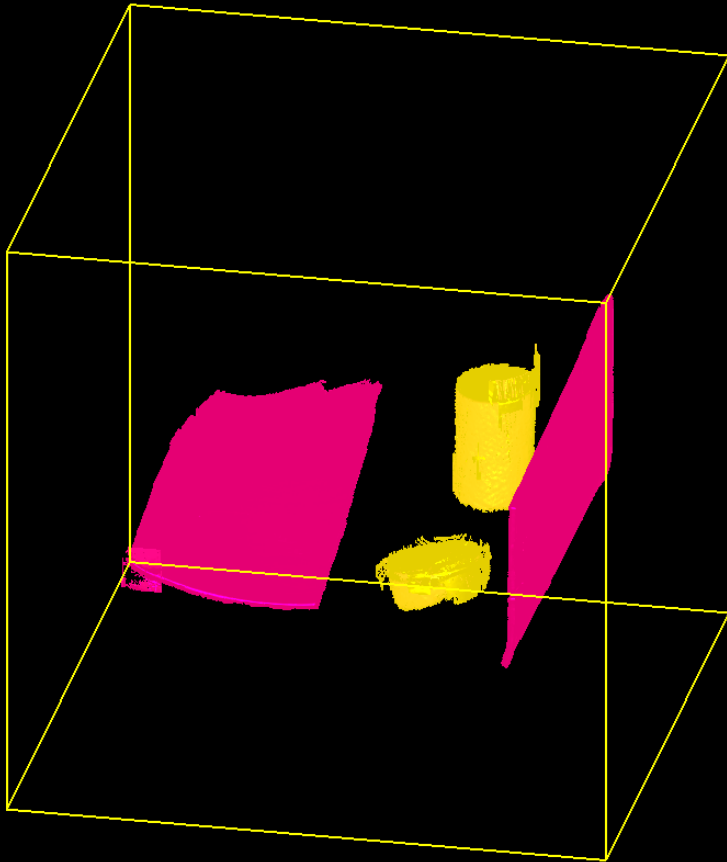


**Volume rendering**

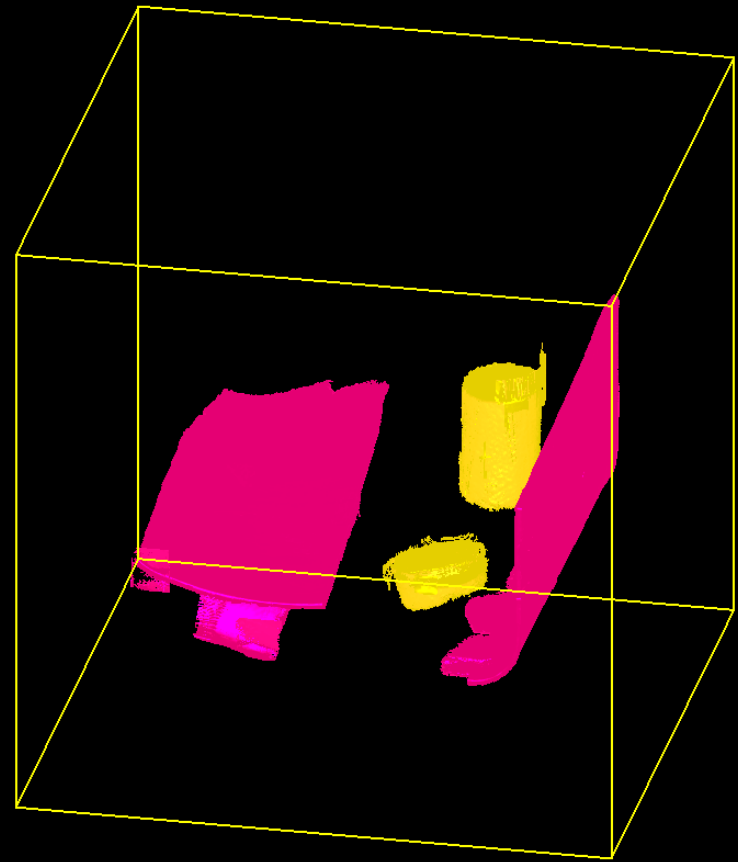


**Human labeled data**

# Results Using 20 Randomized Hierarchies – Bag 93



Multiple hierarchies



Single "best" hierarchy

# Segmentations based on Multiple Hierarchies Provide a Flexible Framework to Integrate Semantic Information

- Independent of the specific low or high level features
- Easy to construct though potentially expensive
- Expected to be robust against noise and artifacts
- Various opportunities to integrate semantic knowledge, i.e., to bridge the gap between *segmentation* and *detection*
- Promising results for natural images and luggage scans

